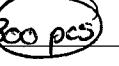
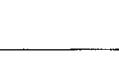
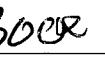
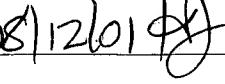


Date: Thursday, 27/11/2008 2:23:36 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CROSSBOLT SPACER
Job Number	: 43803		
Estimate Number	: 11010		
P.O. Number	:	Part Number	: D2649
This Issue	: 27/11/2008	S.O. No.	: D2649 REV B1
Prsht Rev:	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: B1
Previous Run	: 43505	Material	:
Written By	:	Due Date	: 10/12/2008
Checked & Approved By	: <u>JDO 08.11.27</u>	Qty:	300 Um: Each
Comment	: Est F 02.03.26 Added turning on Cobra NG		
Additional Product			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T0375W058	6061-T6 RD Tube .375 x.058W	
			<i>Q 08/11/29</i>
Comment:	Qty.: 0.2975 f(s)/Unit Total : 89.2395 f(s) 6061-T6 Tube .375 x.058W Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall	M107514 - 12 ft M109314 - 41.2395 Batch M108380 - 300 36 ft 300pc	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
			<i>Q 08/11/29</i> 
Comment:	HARDINGE CNC LATHE SMALL Machine as per folio <u>FA 214</u> on cobra machine.		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			<i>Q 08/11/29</i> 
Comment:	INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK	
			<i>Q 08/11/29</i> 
Comment:	SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			<i>Q 08/11/29</i> 
Comment:	PACKAGING RESOURCE #1 Identify and Stock Location <u>DAR they</u>		
6.0	QC21	FINAL INSPECTION/W/O RELEASE	
			<i>Q 08/12/01</i> 
Comment:	FINAL INSPECTION/W/O RELEASE		
Job Completion			
			<i>MF 08-12-01</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	43803
Description: Crossbolt Spacer	Part Number:	D2649
Inspection Dwg: D2649	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

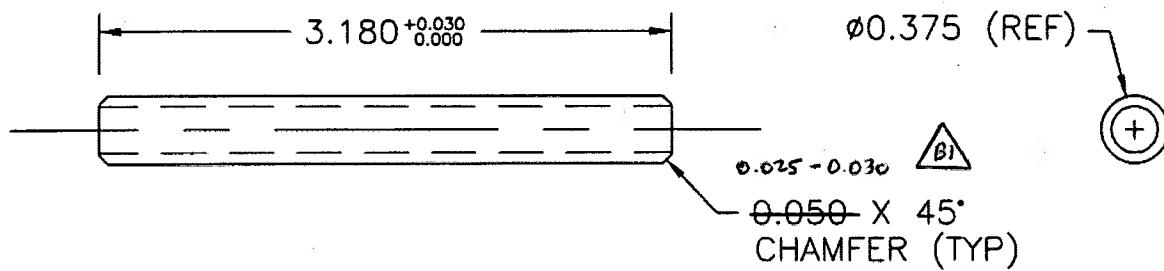
X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	08/11/29	Date:	08/11/30	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	PF

DART

DESIGN <i>DMY</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>DMY</i>	APPROVED <i>BW</i>	DRAWING NO. D2649 REV. B
DATE 98.01.14		SHEET 1 OF 1
	TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER
B1	02.06.13	REDUCE CHAMFER PER TSR 1296.

RELEASED
 98.01.20 DS


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43803

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED